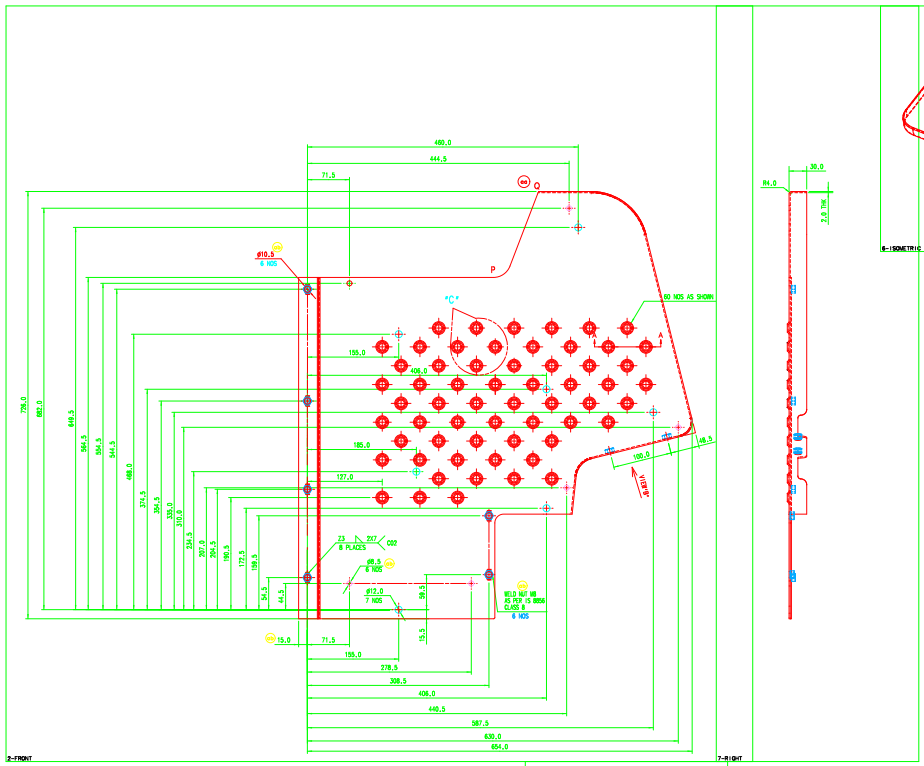

UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
UPTO 150	±0.5
> 150	±0.8
2. CO BETWEEN HOLES	
IN ONE PLANE	±0.2
IN TWO PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCES	±1°
5. HOLE Ø.125	+0.2/0
6. SLOT 5.125	+0.8/0
7. GENERAL TOLERANCES	
UPTO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

UNSPECIFIED TOLERANCES FOR ASSY.

1. GENERAL TOLERANCE	
UPTO 250	±0.3
250 TO 500	±0.5
>500	±0.8
2. ANGULAR TOLERANCE	±1°

NOTE:-

THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.

NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

ALTERNATE MATERIAL-
CRCS-D,THK.2.0 mm (AS PER IS 513)

TOTAL WELDING LENGTH -112mm.
(AS PER PS 608)

PART NO.	FINISH
0A7537430C91	BARE METAL WITH DW36/39 OIL
0P7537430C91	PRIMED AS PER T04 308-0230
0C7537430C91	C.E.D. AS PER T04 306

PROPRIETARY INFORMATION